Leaders in Precision Aerospace Hardware

Control Rods  
Push-Pull Rods  
Connecting Links  
Torque Tubes  
Rod Assemblies  
Struts  
Special Processes  

www.rbcbearings.com
Building Partnerships

RBC AeroStructures (AeroS) is well known for producing tight tolerance, precision fabricated tubular and machined parts. We also provide Mil-Spec painting, plating and nondestructive testing to the most exacting customer standards in the industry. These standards are enforced by a conscientious work force with each teammate dedicated to quality at every juncture.

As a partner with AeroS, you will reap the benefits of our corporate and group experience since 1948. Through our engineering assistance program we offer our customers the latest in computer design and automation techniques, helping you fine tune your design to take advantage of material and manufacturing savings.

Our Business Systems help us control internal costs and permit us to offer competitive pricing on every job. We purchase material for tubular and machined parts in the most economic quantities and sizes applicable and pass the savings on to you — our partner. We also have full EDI capabilities.

AeroS holds a variety of aerospace certifications including:

- ISO 9001:2008
- AS 9100C:2004
- Nadcap Aluminum Heat Treating
- Nadcap Chemical Processing
- Nadcap Welding
- Nadcap Non-Destructive Testing

AeroS continues to investigate new methodologies for improving its manufacturing and quality processes. 100% of our manufacturing capability is dedicated to the aerospace industry.
Maintaining Partnerships

Our long-term partnerships with key aerospace customers and their valued subcontractors reflect RBC AeroStructure’s commitment to customer satisfaction and the trust that customers place in our capabilities. Some typical applications for fixed-wing and rotary-wing aircraft include: Control Rods, Push-pull Rods, Connecting Links, Torque Tubes, Rod Assemblies, and Struts.

Manufacturing & Processing Capabilities

We enhance our product offering by providing special processes and capabilities to satisfy your application’s stringent requirements. Our current process capabilities include:

- Aluminum Chemical Film Processing
- Aluminum Heat Treating
- Brush Cadmium Plating
- Cadmium Plating
- CAD/CAM Engineering, Programming, and Drafting
- CNC Machining
- Conventional Machining
- Flash Welding
- Fluorescent Penetrant Inspection
- Form Tapping
- Magnetic Particle Inspection
- Nickel Flash Processing
- Painting
- Passivation
- Statistical Process Control (SPC)
- Swaging
- Zinc Phosphate Processing
- TIG Welding

Operating Partnerships

One of our most important partnerships and our greatest asset is our work force comprised of well trained, reliable teammates, who average over 18 years of employment with AeroS and over 24 years of total experience in metal fabrication and assembly. AeroS teammates are dedicated to ensuring every part leaving our facility meets demanding standards of quality and every shipment gets their stamp of approval!

AeroS is located in northwest South Carolina. We are within short driving distances of Atlanta, GA, Greenville, SC and Asheville, NC. We invite you to call with your inquiries, or better yet, visit and see first hand what we can offer.
RBC Aerospace Bearing Products

RBC Bearings Incorporated (RBC Bearings, RBC) has been producing bearings in the USA since 1919. RBC offers a full line of aerospace bearings, including unique custom configurations.

Spherical Bearings
- MS approved to AS81820 (formerly MIL-B-81820)
- Boeing and Airbus approved
- Self-lubricating • Metal-to-Metal
- Loader slots • High temperature
- Low coefficient of friction
- Special configurations and materials

Rod End Bearings
- MS approved to AS81935 (formerly MIL-B-81935)
- Boeing and Airbus approved
- Self-lubricating • Metal-to-Metal
- Loader slots • High temperature
- Low coefficient of friction
- Special configurations and materials

Thin Section Ball Bearings
- Standard cross-sections to one inch
- Stainless steel and other materials are available • Sizes to 40 inches
- Seals available on all sizes and standard cross-sections
- Super duplex configurations

Cargo Roller Bearings
- Boeing approved
- Features precision ground, semi-ground, and unground ball bearings
- Offered in caged and full complement configurations

Journal Bearings
- MS approved to AS81934 (formerly MIL-B-81934)
- Boeing and Airbus approved
- Plain and flanged • Self-lubricating
- High temperature • High loads
- Available in inch and metric sizes

Track Rollers
- MS approved to AS39901 (formerly MIL-B-3990)
- Boeing and Airbus approved
- ATF single row and ATL double row
- Sealed with lube holes and grooves
- Heavy duty cross-sections
- Advanced AeroCres® materials available

Airframe Control Ball Bearings
- MS approved to AS7949 (formerly MIL-B-7949)
- Boeing and Airbus approved
- Single and double row
- Radial, self-aligning, and pulley series
- 52100 Cad plated and 440C stainless

Ball Bearing Rod Ends
- MS approved to AS6039 (formerly MIL-B-6039) • Boeing approved
- Various shank configurations
- Low coefficient of friction
- Advanced AeroCres® materials available

Cam Followers
- MS approved to AS39901 (formerly MIL-B-3990)
- Advanced AeroCres® materials available
- Maximum corrosion resistance
- Superior lubricants and seals to reduce maintenance

Load Slot Bearings
- Spherical and rod end designs
- Superior ball-to-race conformity
- Reduced maintenance cost
- Variety of race materials available
- Boeing approved

Specials
- Many specialty bearings, custom-designed and configured for diverse aerospace applications
- Capability for advanced aerospace specialty corrosion resistant and high temperature materials

This document contains a general overview of the products and features described herein. It is solely for informational purposes, does not represent a warranty of the information contained herein, and is not to be construed as an offer to sell or a solicitation to buy. Contact RBC Bearings for detailed information suitable to your specific applications. RBC Bearings reserves the right to modify its products and related product information at any time without prior notice. Some of the products listed herein may be covered by one or more issued and pending U.S. or foreign patents. Contact RBC Bearings for product specific information.

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